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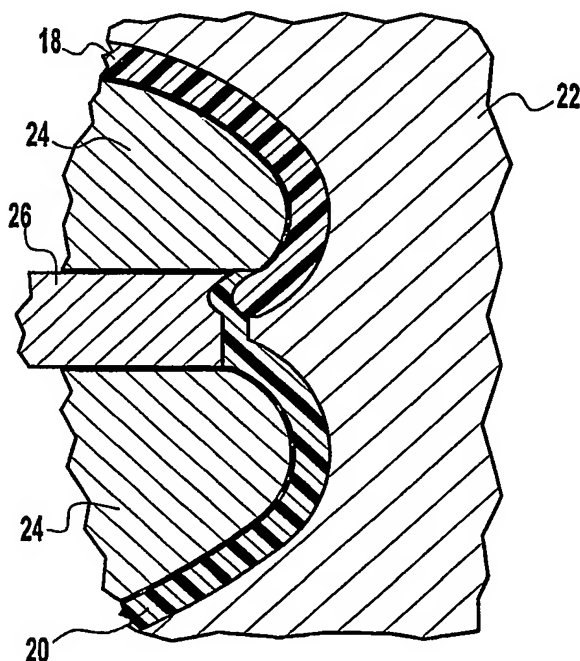
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[Continued on next page]

(54) Title: TRIM PANEL



(57) Abstract: A multi-material or multi-color molded article and a method of making the same is provided. The molded article comprises an integrated molded member having at least a first portion made of a first resin and a second portion made of a second resin. The integrated molded member may have additional portions as well. The method comprises providing a mold having a first mold section, a second mold section, and a retractor member, injecting a first resin into a first cavity defined by the first mold section, the second mold section, and the retractor member, moving the retractor member to define a second cavity wherein the second cavity is defined by the first mold section, the second mold section, the retractor member, and the first resin, and injecting a second resin into the second cavity.



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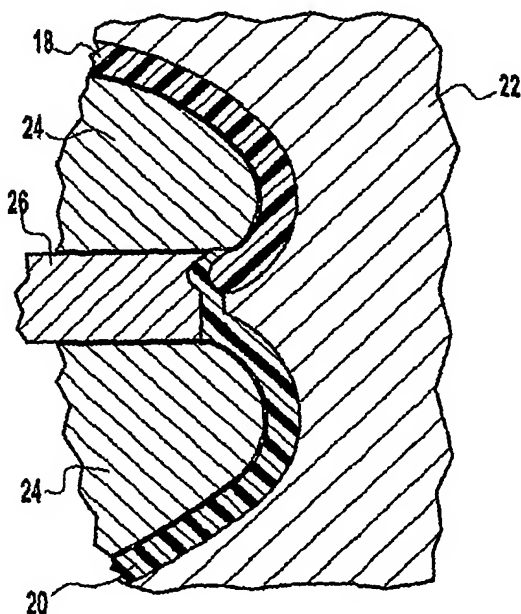
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(54) Title: MULTI-COMPONENT INJECTION MOULDING OF A TRIM PANEL



(57) Abstract: A multi-material or multi-color molded article and a method of making the same is provided. The molded article comprises an integrated molded member having at least a first portion made of a first resin and a second portion made of a second resin. The integrated molded member may have additional portions as well. The method comprises providing a mold having a first mold section (24), a second mold section (22), and a retractor member (26), injecting a first resin (18) into a first cavity defined by the first mold section (24), the second mold section (22), and the retractor member (26), moving the retractor member (26) to define a second cavity (23) wherein the second cavity (23) is defined by the first mold section (24), the second mold section (22), the retractor member (26), and the first resin (18), and injecting a second resin (20) into the second cavity (23).

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